Edition, Desember 2000	QUICK REFERENCE INDEX	
Edition: December 2002 Revision: April 2004	A GENERAL INFORMATION	GI General Information
Publication No. SM3E-1S50U3	B ENGINE	EM Engine Mechanical
	B ENOME	LU Engine Lubrication System
		CO Engine Cooling System
		EC Engine Control System
		FL Fuel System
		EX Exhaust System
		ACC Accelerator Control System
	C TRANSMISSION/ TRANSAXLE	AT Automatic Transmission
	D DRIVELINE/AXLE	TF Transfer
INFINITI.		PR Propeller Shaft
		FFD Front Final Drive
FX35/FX45		RFD Rear Final Drive
1 2 10 0/1 2 1 1 0		FAX Front Axle
MODEL S50 SERIES		RAX Rear Axle
	E SUSPENSION	FSU Front Suspension
		RSU Rear Suspension
		WT Road Wheels & Tires
	F BRAKES	BR Brake System
		PB Parking Brake System
		BRC Brake Control System
	G STEERING	PS Power Steering System
	H RESTRAINTS	SB Seat Belts
		SRS Supplemental Restraint System (SRS)
	I BODY	BL Body, Lock & Security System
		GW Glasses, Window System & Mir- rors
		RF Roof
		El Exterior & Interior
		IP Instrument Panel
		SE Seat
	J AIR CONDITIONER	ATC Automatic Air Conditioner
	K ELECTRICAL	SC Starting & Charging System
		LT Lighting System
		DI Driver Information System
		WW Wiper, Washer & Horn
		BCS Body Control System
		LAN LAN System
		AV Audio, Visual, Navigation & Tele- phone System
		ACS Auto Cruise Control System
<b>4</b>		PG Power Supply, Ground & Circuit Elements
INFINITI®	L MAINTENANCE	MA Maintenance
© 2004 NISSAN MOTOR CO., LTD.	M INDEX	IDX Alphabetical Index

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# **FOREWORD**

This manual contains maintenance and repair procedure for the 2003 INFINITI FX35/FX45.

In order to assure your safety and the efficient functioning of the vehicle, this manual should be read thoroughly. It is especially important that the PRECAUTIONS in the GI section be completely understood before starting any repair task.

All information in this manual is based on the latest product information at the time of publication. The right is reserved to make changes in specifications and methods at any time without notice.

### IMPORTANT SAFETY NOTICE

The proper performance of service is essential for both the safety of the technician and the efficient functioning of the vehicle.

The service methods in this Service Manual are described in such a manner that the service may be performed safely and accurately. Service varies with the procedures used, the skills of the technician and the tools and parts available. Accordingly, anyone using service procedures, tools or parts which are not specifically recommended by NISSAN must first be completely satisfied that neither personal safety nor the vehicle's safety will be jeopardized by the service method selected.



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#### PLEASE HELP MAKE THIS SERVICE MANUAL BETTER!

Your comments are important to INFINITI and will help us to improve our Service Manuals. Use this form to report any issues or comments you may have regarding our Service Manuals. Please print this form and type or write your comments below. Mail or fax to:

Nissan North America, Inc. Technical Service Information 39001 Sunrise Drive, P.O. Box 9200 Farmington Hills, MI USA 48331 FAX: (248) 488-3910

**SERVICE MANUAL:** Model: \_\_\_\_\_\_ Year: \_\_\_\_\_ PUBLICATION NO. (Refer to Quick Reference Index): \_\_\_\_\_ Please describe any Service Manual issues or problems in detail: Page number(s) \_\_\_\_\_\_ Note: Please include a copy of each page, marked with your comments. Are the trouble diagnosis procedures logical and easy to use? (circle your answer) NO If no, what page number(s)?\_\_\_\_\_Note: Please include a copy of each page, marked with your comments. Please describe the issue or problem in detail: Is the organization of the manual clear and easy to follow? (circle your answer) YES NO Please comment: What information should be included in INFINITI Service Manuals to better support you in servicing or repairing customer vehicles? DATE: \_\_\_\_\_ YOUR NAME: \_\_\_\_\_ \_\_\_\_\_ POSITION: \_\_\_\_\_ DEALER: \_\_\_\_\_ DEALER NO.: \_\_\_\_ ADDRESS: \_\_\_ \_\_\_\_\_ STATE/PROV./COUNTRY: \_\_\_\_\_ ZIP/POSTAL CODE: \_\_\_\_

# INCH TO METRIC CONVERSION TABLE

(Rounded-off for automotive use)

Inches	(ITOUITUEU-OII	TOT GUICITION	vc usc)	
.110         2.79         .620         15.75           .120         3.05         .630         16.00           .130         3.30         .640         16.26           .140         3.56         .650         16.51           .150         3.81         .660         16.76           .160         4.06         .670         17.02           .170         4.32         .680         17.27           .180         4.57         .690         17.53           .190         4.83         .700         17.78           .200         5.08         .710         18.03           .210         5.33         .720         18.29           .220         5.59         .730         18.54           .230         5.84         .740         18.80           .240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32	inches		inches	
.120         3.05         .630         16.00           .130         3.30         .640         16.26           .140         3.56         .650         16.51           .150         3.81         .660         16.76           .160         4.06         .670         17.02           .170         4.32         .680         17.27           .180         4.57         .690         17.53           .190         4.83         .700         17.78           .200         5.08         .710         18.03           .210         5.33         .720         18.29           .220         5.59         .730         18.54           .230         5.84         .740         18.80           .240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57	.100		.610	
.130         3.30         .640         16.26           .140         3.56         .650         16.51           .150         3.81         .660         16.76           .160         4.06         .670         17.02           .170         4.32         .680         17.27           .180         4.57         .690         17.53           .190         4.83         .700         17.78           .200         5.08         .710         18.03           .210         5.33         .720         18.29           .220         5.59         .730         18.54           .230         5.84         .740         18.80           .240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .330         7.62         .810         20.57           .310         7.87         .820         20.83	.110	2.79	.620	15.75
.140         3.56         .650         16.51           .150         3.81         .660         16.76           .160         4.06         .670         17.02           .170         4.32         .680         17.27           .180         4.57         .690         17.53           .190         4.83         .700         17.78           .200         5.08         .710         18.03           .210         5.33         .720         18.29           .220         5.59         .730         18.54           .230         5.84         .740         18.80           .240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.34	.120		.630	
.150         3.81         .660         16.76           .160         4.06         .670         17.02           .170         4.32         .680         17.27           .180         4.57         .690         17.53           .190         4.83         .700         17.78           .200         5.08         .710         18.03           .210         5.33         .720         18.29           .220         5.59         .730         18.54           .230         5.84         .740         18.80           .240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .350         8.89         .860         21.84	.130	3.30	.640	16.26
.160         4.06         .670         17.02           .170         4.32         .680         17.27           .180         4.57         .690         17.53           .190         4.83         .700         17.78           .200         5.08         .710         18.03           .210         5.33         .720         18.29           .220         5.59         .730         18.54           .230         5.84         .740         18.80           .240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59	.140	3.56	.650	16.51
.170         4.32         .680         17.27           .180         4.57         .690         17.53           .190         4.83         .700         17.78           .200         5.08         .710         18.03           .210         5.33         .720         18.29           .220         5.59         .730         18.54           .230         5.84         .740         18.80           .240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84	.150	3.81	.660	16.76
.170         4.32         .680         17.27           .180         4.57         .690         17.53           .190         4.83         .700         17.78           .200         5.08         .710         18.03           .210         5.33         .720         18.29           .220         5.59         .730         18.54           .230         5.84         .740         18.80           .240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84	.160	4.06	.670	17.02
.180         4.57         .690         17.53           .190         4.83         .700         17.78           .200         5.08         .710         18.03           .210         5.33         .720         18.29           .220         5.59         .730         18.54           .230         5.84         .740         18.80           .240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10		4.32		17.27
.190         4.83         .700         17.78           .200         5.08         .710         18.03           .210         5.33         .720         18.29           .220         5.59         .730         18.54           .230         5.84         .740         18.80           .240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35				
.200         5.08         .710         18.03           .210         5.33         .720         18.29           .220         5.59         .730         18.54           .230         5.84         .740         18.80           .240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61				
.210         5.33         .720         18.29           .220         5.59         .730         18.54           .230         5.84         .740         18.80           .240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86				
.220         5.59         .730         18.54           .230         5.84         .740         18.80           .240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11				
.230         5.84         .740         18.80           .240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37				
.240         6.10         .750         19.05           .250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62				
.250         6.35         .760         19.30           .260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88 <th></th> <th></th> <td></td> <td></td>				
.260         6.60         .770         19.56           .270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13 <th></th> <th></th> <td></td> <td></td>				
.270         6.86         .780         19.81           .280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38 </td <th></th> <th></th> <td></td> <td></td>				
.280         7.11         .790         20.07           .290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64<				
.290         7.37         .800         20.32           .300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89				
.300         7.62         .810         20.57           .310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.1				
.310         7.87         .820         20.83           .320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25				
.320         8.13         .830         21.08           .330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000				
.330         8.38         .840         21.34           .340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000 <t< td=""><th></th><th></th><td></td><td></td></t<>				
.340         8.64         .850         21.59           .350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .540         13.72         6.000		8.38		
.350         8.89         .860         21.84           .360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000				
.360         9.14         .870         22.10           .370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000				
.370         9.40         .880         22.35           .380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000				
.380         9.65         .890         22.61           .390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000 </td <th></th> <th></th> <td></td> <td></td>				
.390         9.91         .900         22.86           .400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.00				
.400         10.16         .910         23.11           .410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.000         228.60           .580         14.73         1				
.410         10.41         .920         23.37           .420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.000         228.60           .580         14.73         10.000         508.00				
.420         10.67         .930         23.62           .430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.000         228.60           .580         14.73         10.000         254.00           .590         14.99         20.000         508.00				
.430         10.92         .940         23.88           .440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.000         228.60           .590         14.99         20.000         508.00	.420			
.440         11.18         .950         24.13           .450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.000         254.00           .590         14.99         20.000         508.00	.430	10.92		23.88
.450         11.43         .960         24.38           .460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.000         228.60           .580         14.73         10.000         254.00           .590         14.99         20.000         508.00				
.460         11.68         .970         24.64           .470         11.94         .980         24.89           .480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.000         228.60           .580         14.73         10.000         254.00           .590         14.99         20.000         508.00				
.480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.000         228.60           .580         14.73         10.000         254.00           .590         14.99         20.000         508.00	.460	11.68	.970	24.64
.480         12.19         .990         25.15           .490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.000         228.60           .580         14.73         10.000         254.00           .590         14.99         20.000         508.00	.470	11.94	.980	24.89
.490         12.45         1.000         25.40           .500         12.70         2.000         50.80           .510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.000         228.60           .580         14.73         10.000         254.00           .590         14.99         20.000         508.00		12.19		25.15
.510         12.95         3.000         76.20           .520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.000         228.60           .580         14.73         10.000         254.00           .590         14.99         20.000         508.00	.490	12.45	1.000	25.40
.520         13.21         4.000         101.60           .530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.000         228.60           .580         14.73         10.000         254.00           .590         14.99         20.000         508.00	.500	12.70	2.000	50.80
.530         13.46         5.000         127.00           .540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.000         228.60           .580         14.73         10.000         254.00           .590         14.99         20.000         508.00	.510	12.95	3.000	76.20
.540         13.72         6.000         152.40           .550         13.97         7.000         177.80           .560         14.22         8.000         203.20           .570         14.48         9.000         228.60           .580         14.73         10.000         254.00           .590         14.99         20.000         508.00	.520	13.21	4.000	101.60
.550     13.97     7.000     177.80       .560     14.22     8.000     203.20       .570     14.48     9.000     228.60       .580     14.73     10.000     254.00       .590     14.99     20.000     508.00	.530	13.46	5.000	127.00
.560         14.22         8.000         203.20           .570         14.48         9.000         228.60           .580         14.73         10.000         254.00           .590         14.99         20.000         508.00	.540	13.72	6.000	152.40
.570         14.48         9.000         228.60           .580         14.73         10.000         254.00           .590         14.99         20.000         508.00	.550		7.000	177.80
.580         14.73         10.000         254.00           .590         14.99         20.000         508.00	.560		8.000	
.590 <b>14.99</b> 20.000 <b>508.00</b>				
			10.000	254.00
.600 15.24			20.000	508.00
	.600	15.24		

# METRIC TO INCH CONVERSION TABLE

(Rounded-off for automotive use)

1         .0394         51         2.008           2         .079         52         2.047           3         .118         53         2.087           4         .157         54         2.126           5         .197         55         2.165           6         .236         56         2.205           7         .276         57         2.244           8         .315         58         2.283           9         .354         59         2.323           10         .394         60         2.362           11         .433         61         2.402           12         .472         62         2.441           13         .512         63         2.480           14         .551         64         2.520           15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70	mm	inches	mm	inches
2         .079         52         2.047           3         .118         53         2.087           4         .157         54         2.126           5         .197         55         2.165           6         .236         56         2.205           7         .276         57         2.244           8         .315         58         2.283           9         .354         59         2.323           10         .394         60         2.362           11         .433         61         2.402           12         .472         62         2.441           13         .512         63         2.480           14         .551         64         2.520           15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71				
3         .118         53         2.087           4         .157         54         2.126           5         .197         55         2.165           6         .236         56         2.205           7         .276         57         2.244           8         .315         58         2.283           9         .354         59         2.323           10         .394         60         2.362           11         .433         61         2.402           12         .472         62         2.441           13         .512         63         2.480           14         .551         64         2.520           15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72				
4         .157         54         2.126           5         .197         55         2.165           6         .236         56         2.205           7         .276         57         2.244           8         .315         58         2.283           9         .354         59         2.323           10         .394         60         2.362           11         .433         61         2.402           12         .472         62         2.441           13         .512         63         2.480           14         .551         64         2.520           15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73				
5         .197         55         2.165           6         .236         56         2.205           7         .276         57         2.244           8         .315         58         2.283           9         .354         59         2.323           10         .394         60         2.362           11         .433         61         2.402           12         .472         62         2.441           13         .512         63         2.480           14         .551         64         2.520           15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74				
6         .236         56         2.205           7         .276         57         2.244           8         .315         58         2.283           9         .354         59         2.323           10         .394         60         2.362           11         .433         61         2.402           12         .472         62         2.441           13         .512         63         2.480           14         .551         64         2.520           15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75				
7         .276         57         2.244           8         .315         58         2.283           9         .354         59         2.323           10         .394         60         2.362           11         .433         61         2.402           12         .472         62         2.441           13         .512         63         2.480           14         .551         64         2.520           15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76				
8         .315         58         2.283           9         .354         59         2.323           10         .394         60         2.362           11         .433         61         2.402           12         .472         62         2.441           13         .512         63         2.480           14         .551         64         2.520           15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77 <th></th> <th></th> <th></th> <th></th>				
9         .354         59         2.323           10         .394         60         2.362           11         .433         61         2.402           12         .472         62         2.441           13         .512         63         2.480           14         .551         64         2.520           15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78<				
10         .394         60         2.362           11         .433         61         2.402           12         .472         62         2.441           13         .512         63         2.480           14         .551         64         2.520           15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         7				
11         .433         61         2.402           12         .472         62         2.441           13         .512         63         2.480           14         .551         64         2.520           15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181				
12         .472         62         2.441           13         .512         63         2.480           14         .551         64         2.520           15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220 <td< th=""><th>10</th><th></th><th></th><th></th></td<>	10			
13         .512         63         2.480           14         .551         64         2.520           15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260 <t< th=""><th></th><th></th><th></th><th></th></t<>				
14         .551         64         2.520           15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         <		.472	62	2.441
15         .591         65         2.559           16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339	13	.512	63	2.480
16         .630         66         2.598           17         .669         67         2.638           18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378	14	.551	64	2.520
17       .669       67       2.638         18       .709       68       2.677         19       .748       69       2.717         20       .787       70       2.756         21       .827       71       2.795         22       .866       72       2.835         23       .906       73       2.874         24       .945       74       2.913         25       .984       75       2.953         26       1.024       76       2.992         27       1.063       77       3.031         28       1.102       78       3.071         29       1.142       79       3.110         30       1.181       80       3.150         31       1.220       81       3.189         32       1.260       82       3.228         33       1.299       83       3.268         34       1.339       84       3.307         35       1.378       85       3.346         36       1.417       86       3.386         37       1.457       87       3.425 <t< th=""><th>15</th><th>.591</th><th>65</th><th>2.559</th></t<>	15	.591	65	2.559
17       .669       67       2.638         18       .709       68       2.677         19       .748       69       2.717         20       .787       70       2.756         21       .827       71       2.795         22       .866       72       2.835         23       .906       73       2.874         24       .945       74       2.913         25       .984       75       2.953         26       1.024       76       2.992         27       1.063       77       3.031         28       1.102       78       3.071         29       1.142       79       3.110         30       1.181       80       3.150         31       1.220       81       3.189         32       1.260       82       3.228         33       1.299       83       3.268         34       1.339       84       3.307         35       1.378       85       3.346         36       1.417       86       3.386         37       1.457       87       3.425 <t< th=""><th>16</th><th>.630</th><th>66</th><th>2.598</th></t<>	16	.630	66	2.598
18         .709         68         2.677           19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457			67	
19         .748         69         2.717           20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496				
20         .787         70         2.756           21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496         88         3.465           39         1.535				
21         .827         71         2.795           22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496         88         3.465           39         1.535         89         3.504           40         1.575				
22         .866         72         2.835           23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496         88         3.465           39         1.535         89         3.504           40         1.575         90         3.543           41         1.614				
23         .906         73         2.874           24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496         88         3.465           39         1.535         89         3.504           40         1.575         90         3.543           41         1.614         91         3.583           42         1.654				
24         .945         74         2.913           25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496         88         3.465           39         1.535         89         3.504           40         1.575         90         3.543           41         1.614         91         3.583           42         1.654         92         3.622           43         1.693				
25         .984         75         2.953           26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496         88         3.465           39         1.535         89         3.504           40         1.575         90         3.543           41         1.614         91         3.583           42         1.654         92         3.622           43         1.693         93         3.661           44         1.732 <th></th> <th></th> <th></th> <th></th>				
26         1.024         76         2.992           27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496         88         3.465           39         1.535         89         3.504           40         1.575         90         3.543           41         1.614         91         3.583           42         1.654         92         3.622           43         1.693         93         3.661           44         1.732         94         3.701           45         1.772 <th></th> <th></th> <th></th> <th></th>				
27         1.063         77         3.031           28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496         88         3.465           39         1.535         89         3.504           40         1.575         90         3.543           41         1.614         91         3.583           42         1.654         92         3.622           43         1.693         93         3.661           44         1.732         94         3.701           45         1.772         95         3.740           46         1.811 <th></th> <th></th> <th></th> <th></th>				
28         1.102         78         3.071           29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496         88         3.465           39         1.535         89         3.504           40         1.575         90         3.543           41         1.614         91         3.583           42         1.654         92         3.622           43         1.693         93         3.661           44         1.732         94         3.701           45         1.772         95         3.740           46         1.811         96         3.780           47         1.850 <th></th> <th></th> <th></th> <th></th>				
29         1.142         79         3.110           30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496         88         3.465           39         1.535         89         3.504           40         1.575         90         3.543           41         1.614         91         3.583           42         1.654         92         3.622           43         1.693         93         3.661           44         1.732         94         3.701           45         1.772         95         3.740           46         1.811         96         3.780           47         1.850         97         3.819           48         1.890 <th></th> <th></th> <th></th> <th></th>				
30         1.181         80         3.150           31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496         88         3.465           39         1.535         89         3.504           40         1.575         90         3.543           41         1.614         91         3.583           42         1.654         92         3.622           43         1.693         93         3.661           44         1.732         94         3.701           45         1.772         95         3.740           46         1.811         96         3.780           47         1.850         97         3.819           48         1.890         98         3.858           49         1.929 <th></th> <th></th> <th></th> <th></th>				
31         1.220         81         3.189           32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496         88         3.465           39         1.535         89         3.504           40         1.575         90         3.543           41         1.614         91         3.583           42         1.654         92         3.622           43         1.693         93         3.661           44         1.732         94         3.701           45         1.772         95         3.740           46         1.811         96         3.780           47         1.850         97         3.819           48         1.890         98         3.858           49         1.929         99         3.898				
32         1.260         82         3.228           33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496         88         3.465           39         1.535         89         3.504           40         1.575         90         3.543           41         1.614         91         3.583           42         1.654         92         3.622           43         1.693         93         3.661           44         1.732         94         3.701           45         1.772         95         3.740           46         1.811         96         3.780           47         1.850         97         3.819           48         1.890         98         3.858           49         1.929         99         3.898				
33         1.299         83         3.268           34         1.339         84         3.307           35         1.378         85         3.346           36         1.417         86         3.386           37         1.457         87         3.425           38         1.496         88         3.465           39         1.535         89         3.504           40         1.575         90         3.543           41         1.614         91         3.583           42         1.654         92         3.622           43         1.693         93         3.661           44         1.732         94         3.701           45         1.772         95         3.740           46         1.811         96         3.780           47         1.850         97         3.819           48         1.890         98         3.858           49         1.929         99         3.898				
34     1.339     84     3.307       35     1.378     85     3.346       36     1.417     86     3.386       37     1.457     87     3.425       38     1.496     88     3.465       39     1.535     89     3.504       40     1.575     90     3.543       41     1.614     91     3.583       42     1.654     92     3.622       43     1.693     93     3.661       44     1.732     94     3.701       45     1.772     95     3.740       46     1.811     96     3.780       47     1.850     97     3.819       48     1.890     98     3.858       49     1.929     99     3.898				
35     1.378     85     3.346       36     1.417     86     3.386       37     1.457     87     3.425       38     1.496     88     3.465       39     1.535     89     3.504       40     1.575     90     3.543       41     1.614     91     3.583       42     1.654     92     3.622       43     1.693     93     3.661       44     1.732     94     3.701       45     1.772     95     3.740       46     1.811     96     3.780       47     1.850     97     3.819       48     1.890     98     3.858       49     1.929     99     3.898				
36     1.417     86     3.386       37     1.457     87     3.425       38     1.496     88     3.465       39     1.535     89     3.504       40     1.575     90     3.543       41     1.614     91     3.583       42     1.654     92     3.622       43     1.693     93     3.661       44     1.732     94     3.701       45     1.772     95     3.740       46     1.811     96     3.780       47     1.850     97     3.819       48     1.890     98     3.858       49     1.929     99     3.898				3.307
37     1.457     87     3.425       38     1.496     88     3.465       39     1.535     89     3.504       40     1.575     90     3.543       41     1.614     91     3.583       42     1.654     92     3.622       43     1.693     93     3.661       44     1.732     94     3.701       45     1.772     95     3.740       46     1.811     96     3.780       47     1.850     97     3.819       48     1.890     98     3.858       49     1.929     99     3.898				3.346
38     1.496     88     3.465       39     1.535     89     3.504       40     1.575     90     3.543       41     1.614     91     3.583       42     1.654     92     3.622       43     1.693     93     3.661       44     1.732     94     3.701       45     1.772     95     3.740       46     1.811     96     3.780       47     1.850     97     3.819       48     1.890     98     3.858       49     1.929     99     3.898	36	1.417	86	3.386
39     1.535     89     3.504       40     1.575     90     3.543       41     1.614     91     3.583       42     1.654     92     3.622       43     1.693     93     3.661       44     1.732     94     3.701       45     1.772     95     3.740       46     1.811     96     3.780       47     1.850     97     3.819       48     1.890     98     3.858       49     1.929     99     3.898	37	1.457	87	3.425
40       1.575       90       3.543         41       1.614       91       3.583         42       1.654       92       3.622         43       1.693       93       3.661         44       1.732       94       3.701         45       1.772       95       3.740         46       1.811       96       3.780         47       1.850       97       3.819         48       1.890       98       3.858         49       1.929       99       3.898	38	1.496	88	3.465
41       1.614       91       3.583         42       1.654       92       3.622         43       1.693       93       3.661         44       1.732       94       3.701         45       1.772       95       3.740         46       1.811       96       3.780         47       1.850       97       3.819         48       1.890       98       3.858         49       1.929       99       3.898	39	1.535	89	3.504
41       1.614       91       3.583         42       1.654       92       3.622         43       1.693       93       3.661         44       1.732       94       3.701         45       1.772       95       3.740         46       1.811       96       3.780         47       1.850       97       3.819         48       1.890       98       3.858         49       1.929       99       3.898	40	1.575	90	3.543
42     1.654     92     3.622       43     1.693     93     3.661       44     1.732     94     3.701       45     1.772     95     3.740       46     1.811     96     3.780       47     1.850     97     3.819       48     1.890     98     3.858       49     1.929     99     3.898	41			
43       1.693       93       3.661         44       1.732       94       3.701         45       1.772       95       3.740         46       1.811       96       3.780         47       1.850       97       3.819         48       1.890       98       3.858         49       1.929       99       3.898	42		92	
44     1.732     94     3.701       45     1.772     95     3.740       46     1.811     96     3.780       47     1.850     97     3.819       48     1.890     98     3.858       49     1.929     99     3.898				
45     1.772     95     3.740       46     1.811     96     3.780       47     1.850     97     3.819       48     1.890     98     3.858       49     1.929     99     3.898				
46     1.811     96     3.780       47     1.850     97     3.819       48     1.890     98     3.858       49     1.929     99     3.898				
47     1.850     97     3.819       48     1.890     98     3.858       49     1.929     99     3.898				
48       1.890       98       3.858         49       1.929       99       3.898				
<b>49</b> 1.929 <b>99</b> 3.898				
			•	
1.709 100 3.937				
		1.703	100	3.731

### **QUICK REFERENCE CHART FX35/FX45**

### QUICK REFERENCE CHART FX35/FX45 ENGINE TUNE-UP DATA (VQ35DE)

PFP:00000

ELS0003W

Engine model		VQ35DE				
Firing order			1-2-3-4-5-6			
Idle speed rpm A/T (In "P" or "N" position)		650±50				
Ignition timing (BTDC at idle speed) A/T (In "P" or "N" position)		15°± 5°				
CO% at idle			0	0.7 - 9.9 % and e	engine runs smooth	y
	Deflection adj	ustment	Unit: mm (in)	Tension adjust	tment	Unit: N (kg, lb)
Drive Belt		Used belt	New belt	Us	ed belt	New belt
	Limit	After adjustment	New beit	Limit	After adjustment	New Delt
Alternator and air conditioner compressor belt	7 (0.28)	4 - 5 (0.16 - 0.20)	3.5 - 4.5 (0.138 - 0.177)	294 (30, 66)	730 - 818 (74.5 - 83.5, 164 - 184)	838 - 926 (85.5 - 94.5, 188 - 208)
Power steering oil pump belt	12 (0.47)	9 - 10 (0.35 - 0.39)	8 - 9 (0.31 - 0.35)	196 (20, 44)	348 - 436 (35.5 - 44.5, 78 - 98)	470 - 559 (48 - 57, 106 - 126)
Applied pushing force		98N (10kg, 22lb)	_			
Radiater cap relief pressu	ire	kPa (kg/cm² , psi)				
	Standard		78 - 98 (0.8 - 1.0, 11 - 14)			
	Limit			59	(0.6, 9)	
Cooling system leakage t sure	esting pres-	kPa (kg/cm <sup>2</sup> , psi)	157(1.6, 23)			
Compression pressure kPa (kg/cm², psi)/rpm Standard		1,275 (13.0, 185) /300				
	Minimum		981 (10.0, 142)/300			
Spark plug	Standard type	<u> </u>	PLFR5A - 11			
	Hot type		PLFR4A - 11			
Cold type		PLFR6A - 11				

### **ENGINE TUNE-UP DATA (VK45DE)**

Engine model		VK45DE
Firing order		1-8-7-3-6-5-4-2
Idle speed A/T (In "P" or "N" po	osition) rp	m 650±50
Ignition timing (BTDC at idle speed	d)	12°±5°
CO% at idle		0.7 - 9.9 % and engine runs smoothly
Tensions of drive be	elts	Auto adjustment by auto tensioner
Radiater cap relief p	oressure	
Standard	kPa (kg/cm <sup>2</sup> , psi)	78-98 (0.8-1.0 , 11-14 )
Cooling system leal	kage testing pressure kPa (kg/cm <sup>2</sup> , psi)	157(1.6, 23)
Compression press	ure kPa (kg/cm² , psi)/rpm	1,320 (13.5, 191) /300
Minimum		1,130 (11.5, 164)/300
Spark plug	Standard type	PLFR5A - 11
	Hot type	PLFR4A - 11
	Cold type	PLFR6A - 11

### FRONT WHEEL ALIGNMENT (Unladen\*)

ELS0003X

Camber	Degree minute (Decimal degree)	Minimum	- 1° 29′ ( - 1.48° )	
		Nominal	- 0° 44′ ( - 0.73° )	
		Maximum	0° 01′ ( 0.02° )	
		Left and right difference	45' ( 0.75° ) or less	
Caster	Degree minute (Decimal degree)	Minimum	3° 02′ ( 3.03° )	
		Nominal	3° 47′ ( 3.78° )	
		Maximum	4° 32′ ( 4.53° )	
		Left and right difference	45' ( 0.75° ) or less	
Kingpin inclination	Degree minute (Decimal degree)	Minimum	12° 20′ ( 12.33° )	
		Nominal	13° 05′ ( 13.08° )	
		Maximum	13° 50′ ( 13.83° )	
Total toe-in	Distance (A – B)	Minimum	0.6 mm ( 0.024 in )	
		Nominal	1.6 mm ( 0.063 in )	
		Maximum	2.6 mm ( 0.102 in )	
	Angle (left plus right)	Minimum	-	
		Nominal	6′ ( 0.1° )	
	Degree minute (Degree)	Maximum	-	
Wheel turning angle (Full turn)	Inside	MInimum	32° 00′ ( 32.0° )	
	Degree minute (Decimal degree)	Nominal	35° 00′ ( 35.0° )	
		Maximum	36° 00′ ( 36.0° )	
	Outside	Naminal	200 00/ / 20 00 )	
	Degree minute (Decimal degree)	Nominal	30° 00′ ( 30.0° )	

<sup>\*:</sup> Fuel, engine coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

## REAR WHEEL ALIGNMENT (Unladen\*)

ELS0003Y

Camber Degree minute (Decimal degree)		Minimum	– 1° 18′ ( – 1.30° )
		Nominal	- 0° 48′ ( - 0.80° )
		Maximum	- 0° 18′ ( - 0.30° )
	Distance ( A – B )	Minimum	2.4 mm ( 0.094 in )
		Nominal	4.7 mm ( 0.185 in )
Total toe-in		Maximum	7.0 mm ( 0.276 in )
iotai toe-iii	Angle (left plus right )  Degree minute (Degree)	Minimum	0° 05′ ( 0.08° )
		Nominal	0° 10′ ( 0.17° )
		Maximum	0° 15′ ( 0.25° )

<sup>\*:</sup> Fuel, engine coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

BRAKE ELS0003Z

Front brake	Pad wear limit	2.0 ( 0.079 )
	Rotor repair limit	26.0 mm ( 1.024 in )
Rear brake	Pad wear limit	2.0 mm ( 0.079 in )
	Rotor repair limit	14.0 mm ( 0.551 in )
Pedal free he	eight	161.5 - 171.5 mm ( 6.358 - 6.752 in )
Pedal depres	sed height*	90 mm ( 3.54 in )

<sup>\*:</sup> Under force of 490 N( 50 kg, 110 lb ) with engine running.

#### **REFILL CAPACITIES**

ELS00040

UNIT		Liter	US measure
Fuel tank		90	23 - 3/4 gal
Coolont ( With recomposition)	VQ35DE	8.6	9 - 1/8 qt
Coolant ( With reservoir tank )	VK45DE	10.0	10 - 5/8 qt
	Drain and refill		
En ein a (1/025DE)	With oil filter change	4.7	5 qt
Engine(VQ35DE)	Without oil filter change	4.4	4 - 5/8 qt
	Dry engine (Overhaul)	5.4	5 - 3/4 qt
	Drain and refill		
Engina (\/ /// 45DE)	With oil filter change	6.6	7qt
Engine(VK45DE)	Without oil filter change	6.0	6 - 3/8 qt
	Dry engine (Overhaul)	7.7	8 - 1/8 qt
Transmission	A/T	10.3	10 - 7/8 qt
Transfer		1.25	2 - 5/8 pt
Differential carrier	Front	0.65	1 - 3/8 pt
Differential carrier	Rear	1.4	3 pt
Power steering system		1.0	1 - 1/8 qt
A in a smallet so in a small so as	Compressor oil	0.18	6.0 fl oz
Air conditioning system	Refrigerant	0.55 kg	1.21 lb

#### TEST VALUE AND TEST LIMIT (GST ONLY — NOT APPLICABLE TO CONSULT-II)

The following is the information specified in Mode 6 of SAE J1979.

The test value is a parameter used to determine whether a system/circuit diagnostic test is "OK" or "NG" while being monitored by the ECM during self-diagnosis. The test limit is a reference value which is specified as the maximum or minimum value and is compared with the test value being monitored.

These data (test value and test limit) are specified by Test ID (TID) and Component ID (CID) and can be displayed on the GST screen.

SRT item	Self-diagnostic test item	DTC	Test value (GST display)		Test limit	Conversion
		D0 400	TID	CID	NA	4/400
	Three way catalyst function (Bank 1)	P0420	01H	01H	Max.	1/128
CATALYST		P0420	02H	81H	Min.	1
	Three way catalyst function (Bank 2)	P0430	03H	02H	Max.	1/128
	5)(4)	P0430	04H	82H	Min.	1
	EVAP control system (Small leak)	P0442	05H	03H	Max.	1/128mm <sup>2</sup>
EVAP SYSTEM	EVAP control system purge flow monitoring	P0441	06H	83H	Min.	20mV
	EVAP control system (Very small leak)	P0456	07H	03H	Max.	1/128mm <sup>2</sup>
		P0133	09H	04H	Max.	16ms
		P1143	0AH	84H	Min.	10mV
	Heated oxygen sensor 1 (Bank 1)	P1144	0BH	04H	Max.	10mV
		P0132	0CH	04H	Max.	10mV
		P0134	0DH	04H	Max.	1s
	Heated oxygen sensor 1 (Bank 2)	P0153	11H	05H	Max.	16ms
		P1163	12H	85H	Min.	10mV
		P1164	13H	05H	Max.	10mV
11000		P0152	14H	05H	Max.	10mV
HO2S		P0154	15H	05H	Max.	1s
	Heated oxygen sensor 2 (Bank 1)	P0139	19H	86H	Min.	10mV/500ms
		P1147	1AH	86H	Min.	10mV
		P1146	1BH	06H	Max.	10mV
		P0138	1CH	06H	Max.	10mV
-		P0159	21H	87H	Min.	10mV/500ms
		P1167	22H	87H	Min.	10mV
	Heated oxygen sensor 2 (Bank 2)	P1166	23H	07H	Max.	10mV
		P0158	24H	07H	Max.	10mV
		P0032	29H	08H	Max.	20mV
	Heated oxygen sensor 1 heater (Bank 1)	P0031	2AH	88H	Min.	20mV
		P0052	2BH	09H	Max.	20mV
	Heated oxygen sensor 1 heater (Bank 2)	P0051	2CH	89H	Min.	20mV
HO2S HTR		P0038	2DH	0AH	Max.	20mV
	Heated oxygen sensor 2 heater (Bank 1)	P0037	2EH	8AH	Min.	20mV
-		P0058	2FH	0BH	Max.	20mV
	Heated oxygen sensor 2 heater (Bank 2)	P0057	30H	8BH	Min.	20mV